

Thermoregulator  
Freezer - 1M -

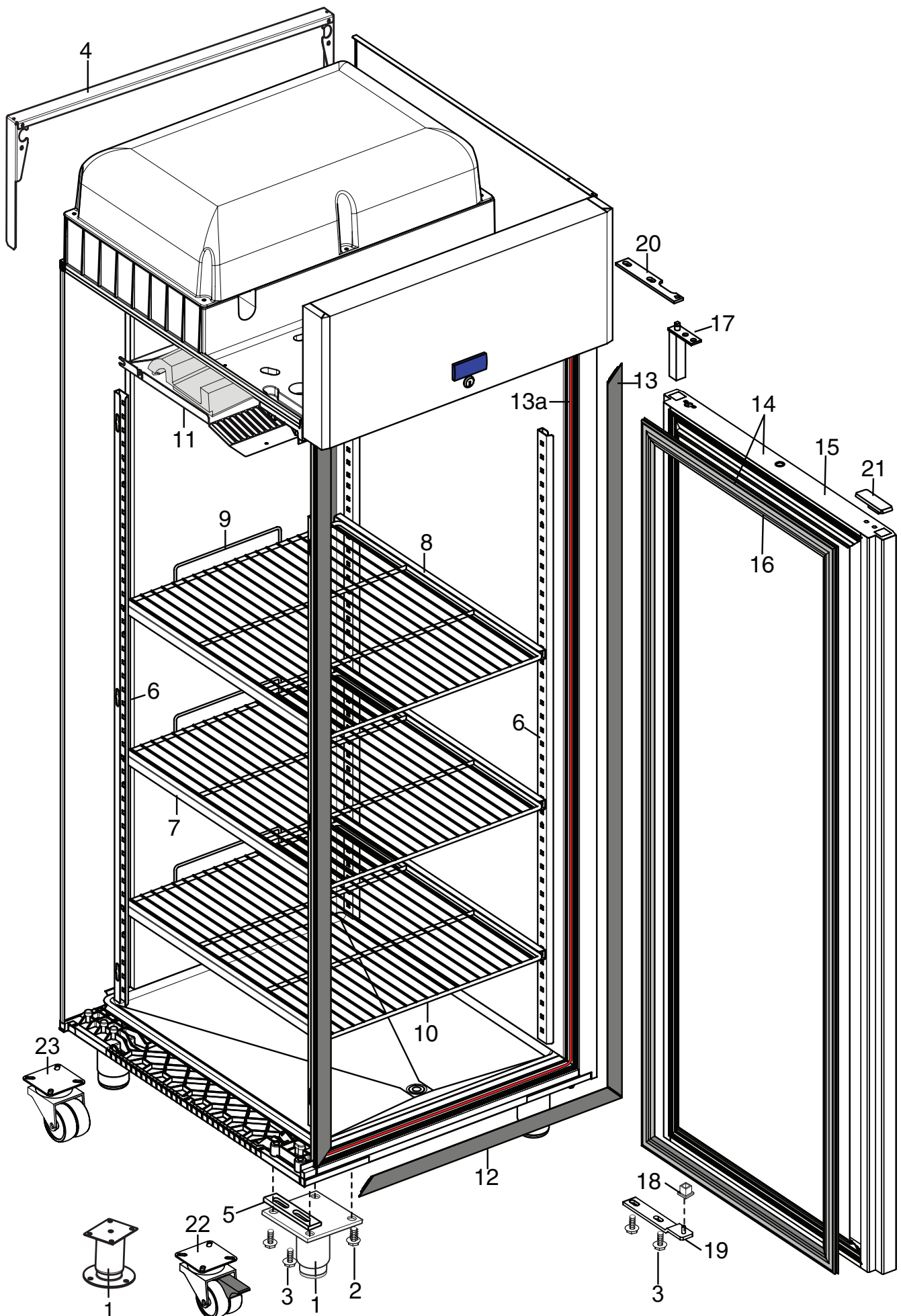
# CABINETS MASS/GAB

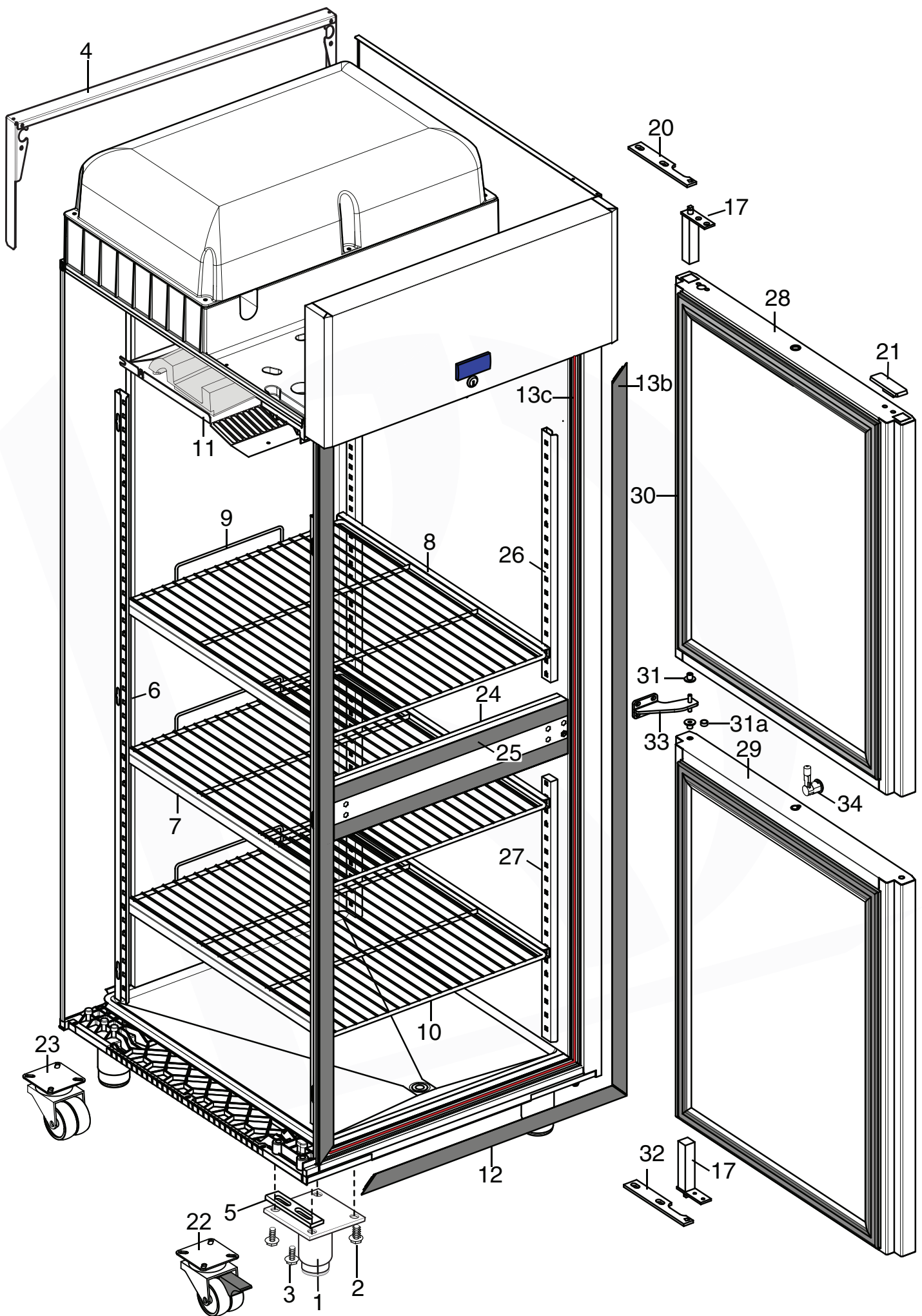
PNC	MODEL	REF	PAGE	DESCRIPTION	NOTE/ BRAND
190340	REX71FF60	g	2,5,6,7,8	1-DR FREEZ670L -22-15°C,DIG A304-60HZ-UK	To brand
725086	REX71FF6LCC	j	2,5,6,7,8	1-DOOR FREEZER 670L S/S -15/-22°C, LEFT HINGED 60Hz, R404a, UK PLUG	To brand
725089	REX71FF60CC	k	2,5,6,7,8	1-DOOR FREEZER 670L S/S -15/-22°C, 60Hz, R404a, UK PLUG	EPR
725234	REX71FF60MH	h	2,6,8	1-DOOR FREEZER 670L -22-15°C, DIGITAL, A304, R290 - 60HZ MARINE	To brand
<b>725255</b>	<b>REX71FF6LCC</b>	<b>j</b>	<b>2,5,6,7,8</b>	<b>1-DOOR FREEZER 670L+WHEELS -22-15°C, DIGITAL, A304, R290, LEFT HINGED- 60HZ-UK PLUG-COSTA COFFEE</b>	<b>To brand</b>
<b>725257</b>	<b>REX71FF60CC</b>	<b>k</b>	<b>2,5,6,7,8</b>	<b>1-DOOR FREEZER 670L+WHEELS -22-15°C, DIGITAL, A304, R290, 60HZ-UK PLUG-COSTA COFFEE</b>	<b>EPR</b>
<b>725298</b>	<b>REX71FF60</b>	<b>a</b>	<b>2,5,6,7,8</b>	<b>1-DOOR FREEZER 670L -22-15°C, DIGITAL, A304, R290, 60HZ-UK</b>	<b>To brand</b>
<b>725299</b>	<b>REX71GF60</b>	<b>c</b>	<b>4,5,7</b>	<b>1-GLASS DOOR FREEZER 670L -20-15°C, DIGITAL, A304, R290 - 60HZ-UK</b>	<b>To brand</b>
<b>725304</b>	<b>REX72HF60</b>	<b>d</b>	<b>3,5,6,7,8</b>	<b>2x½-DOOR FREEZER 670L -22-15°C, DIGITAL, A304, R290 - 60HZ-UK</b>	<b>To brand</b>
<b>725312</b>	<b>RE471FF60</b>	<b>b</b>	<b>2,5,6,7,8</b>	<b>1-DOOR FREEZER 670L -22-15°C, DIGITAL, S/S, R290 - 60HZ-UK</b>	<b>To brand</b>
<b>725313</b>	<b>RE472HF60</b>	<b>e</b>	<b>3,5,6,7,8</b>	<b>2x½-DOOR FREEZER 670L -22-15°C, DIGITAL, S/S - R290 - 60HZ-UK</b>	<b>To brand</b>
727419	REX71FF60	a	2,5,6,7,8	1-DR FREEZ670L -22-15°C,DIG A304-60HZ-UK	To brand
727420	REX71GF60	c	4,5,7	1GL.DR FREEZER 670L -20/-15°,DIG-60HZ-UK	To brand
727421	REX72HF60	d	3,5,6,7,8	2x½DR FREEZER 670L -22°C,DIGITAL-60HZ-UK	To brand
727432	RE471FF60	b	2,5,6,7,8	1-DR FREEZ 670L -22-15°C,DIG,S/S-60HZ-UK	To brand
727433	RE472HF60	e	3,5,6,7,8	2x½D FREEZ670L -22°C,DIGITAL,S/S-60HZ-UK	To brand
727630	REX71FF60	f	2,5,6,7,8	1-DOOR FREEZER REF.670L -22-15°C DIG. 60HZ-MARINE	To brand

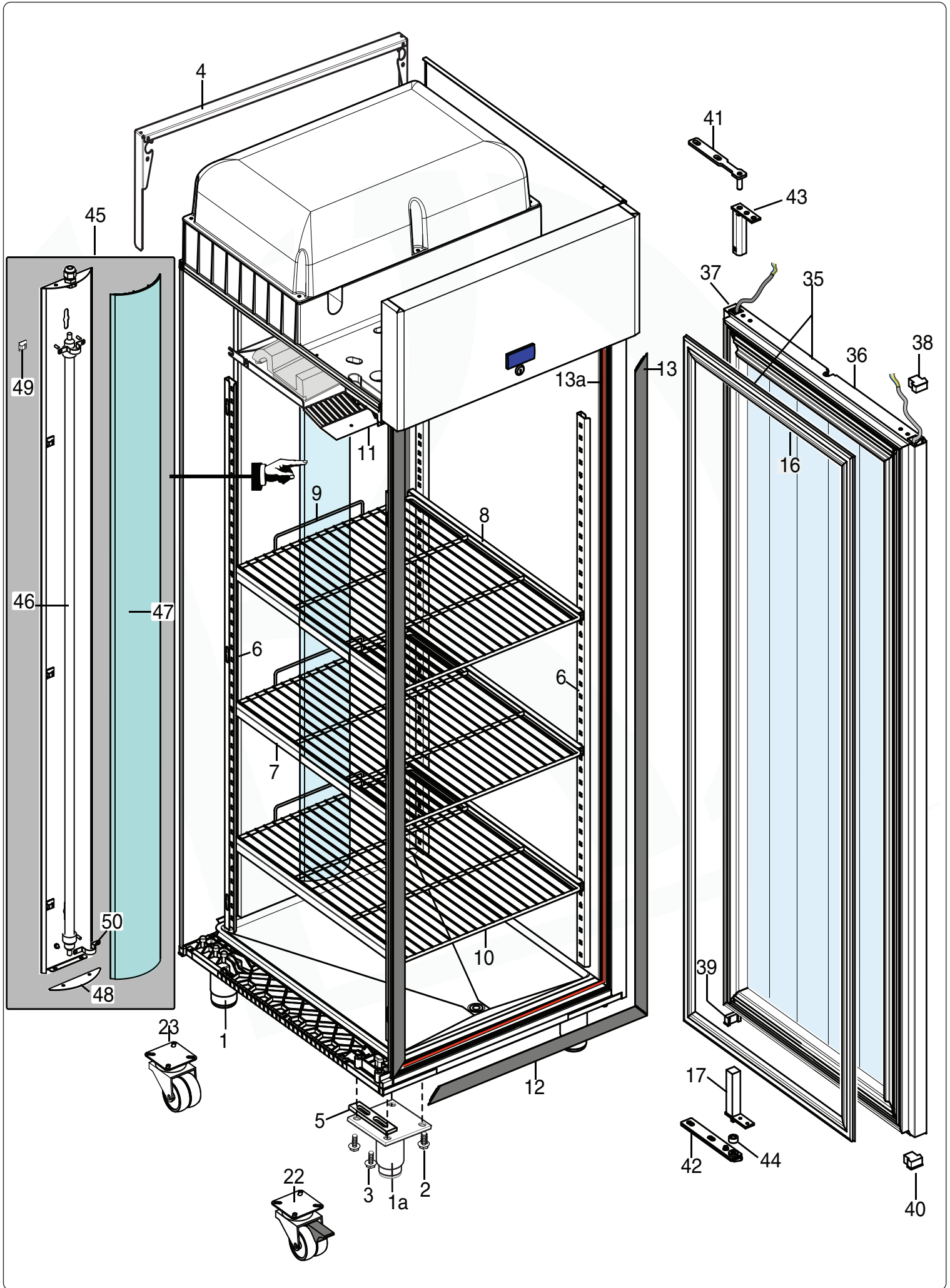
**Note:** per la corretta identificazione dei componenti, attenersi esclusivamente alle pagine indicate e alla lettera di riferimento.

**Note:** for the correct identification of the components, follow the indicated pages and the reference letter.

Pag. 2,3,4	Index Cabinet and door	Indice Armadio e porta
5,6	Cooling unit assembly	Gruppo refrigerante
7,8	Control panel	Pannello comandi
9-12	Spare parts list	Lista ricambi



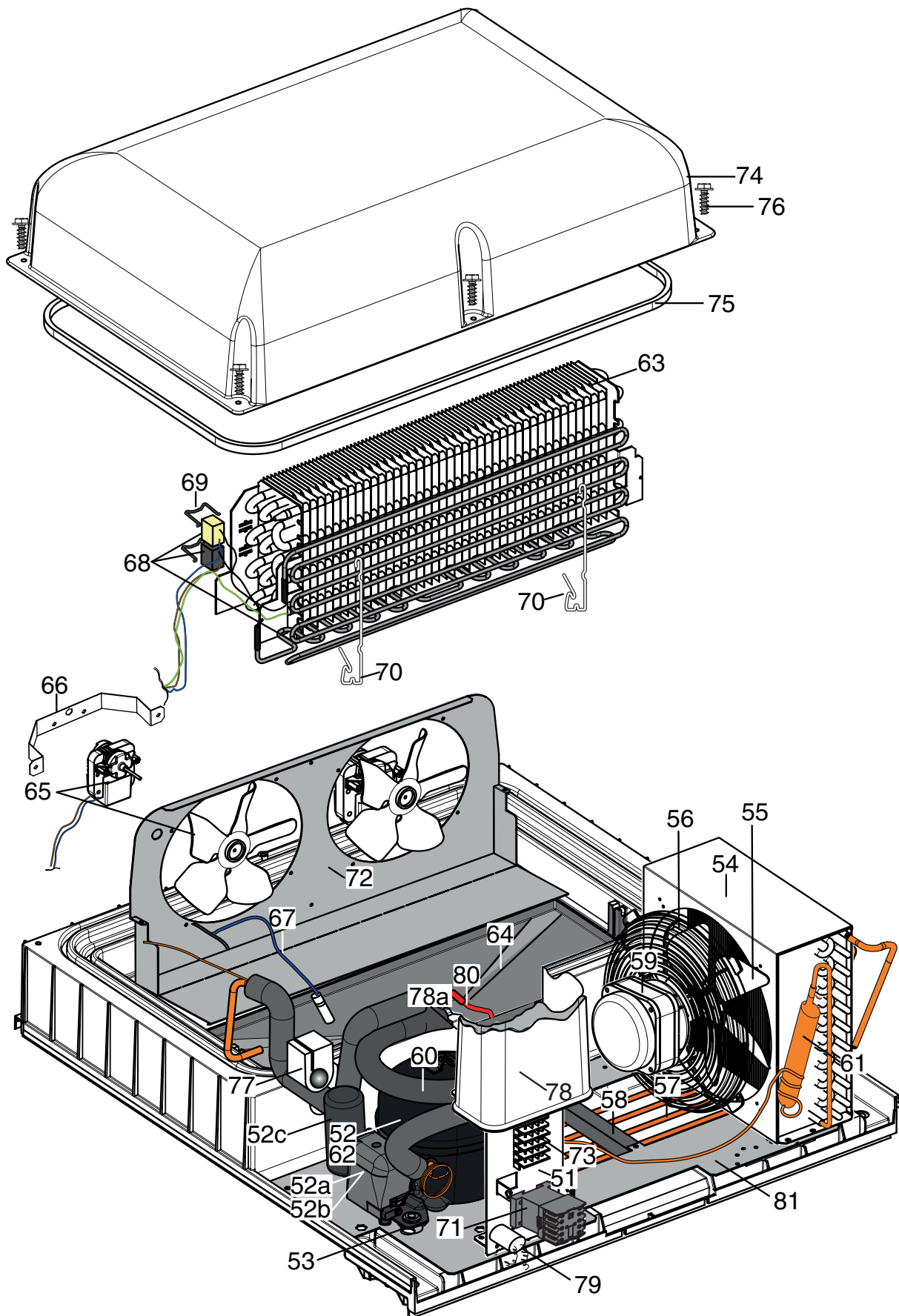






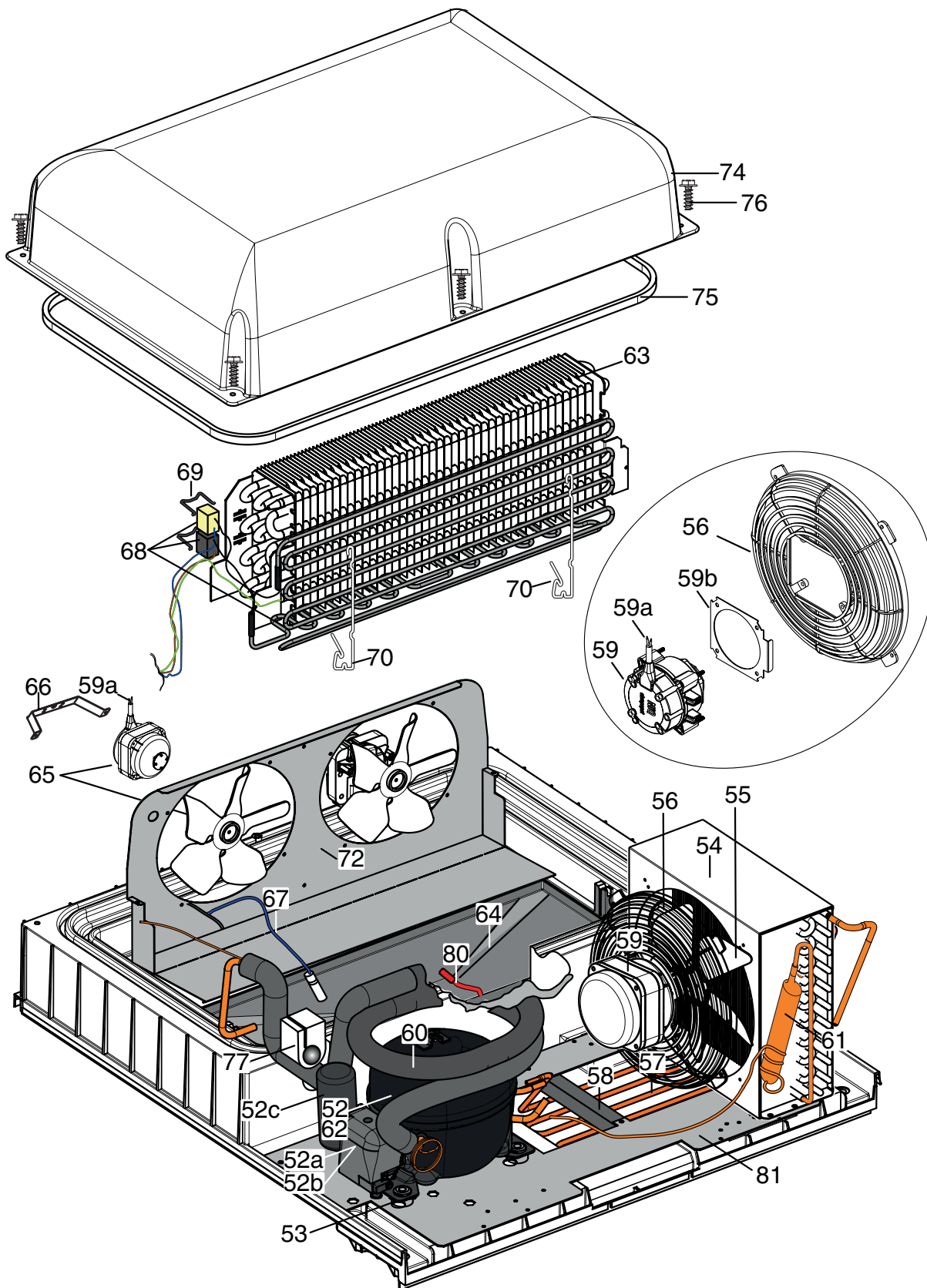
# COOLING UNIT ASSEMBLY

for glass door always and full door up to 2021/37



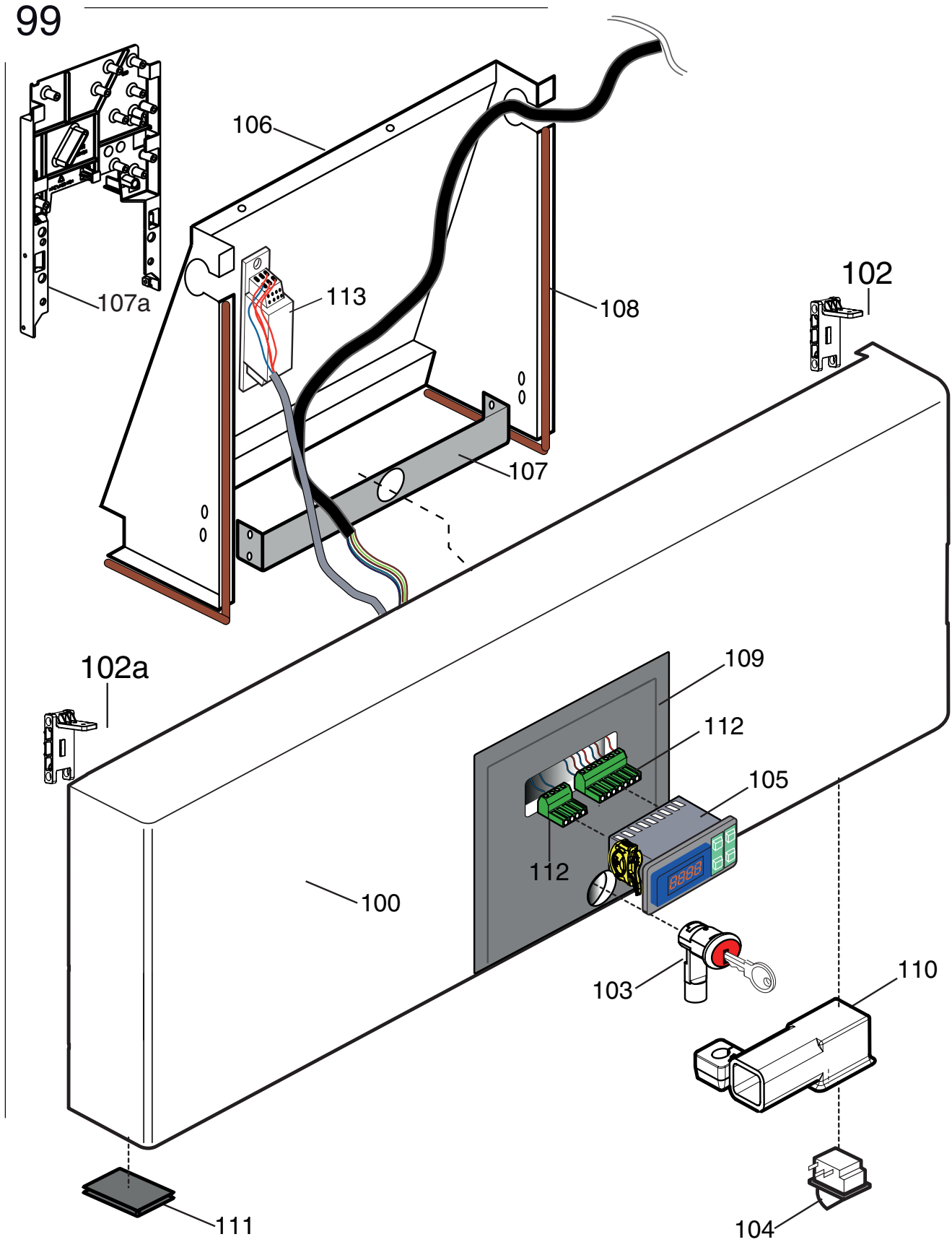
# COOLING UNIT ASSEMBLY

## for full door from 2021/38



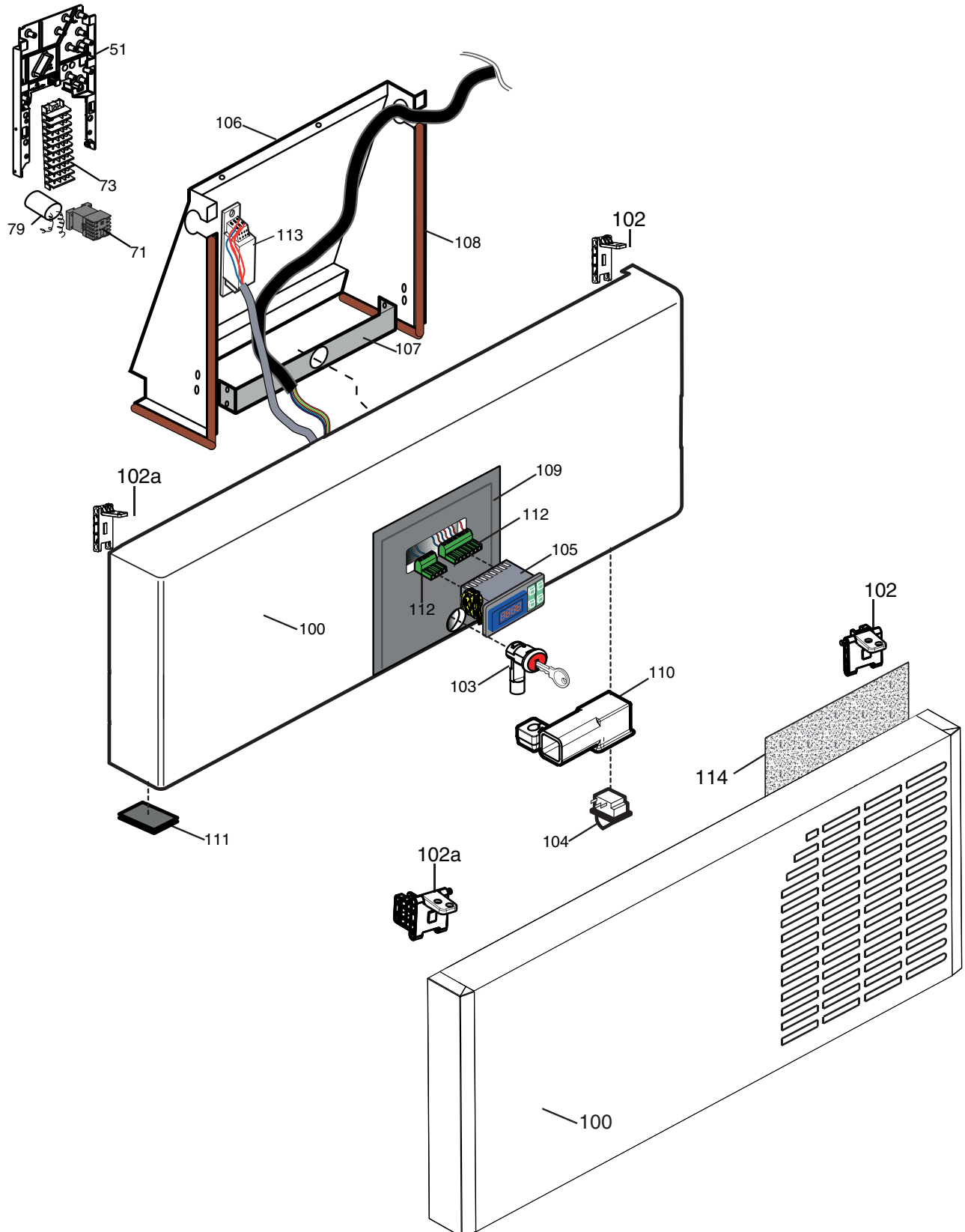
# CONTROL PANEL

for glass door always and full door up to 2021/37



# CONTROL PANEL for full door from 2021/38

99





## Freezers

PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.
727419	a	727432	b	727420	c	727421	d	727433	e	727630	f	190340	g
725234	h	725086	j	728089	k								
Pos	Fact/code	Alias	Descrizione				Description				Ref/Note		
1	541R05001	093243	Piedino				Foot						
1	518R03900	094098	Piedino Marine				Marine Foot				f,g,h		
1a	518R02600	093244	Piedino anteriore porta vetro				Back foot glass door				c		
2	217555204	093245	Vite per plastica per piedino				Screw ( use by fix foot)						
3	518708601	093246	Vite M8x20 per fiss. staffa sup/inf				Screw M8X20 ( use by fix bracket)						
4	502R17400	093247	Staffa supporto fianchi				Side support (upper)						
5	546R22800	093248	Distanziale per piede				Foot spacer						
6	501R38201	093249	Cremagliera				Rack						
7	501R47900	093250	Guida Sx				Left support						
7	501R63900	095061	Guida Sx Marine				Marine Left support				f,g,h		
8	501R48100	093251	Guida Dx				Right support						
8	501R64000	095062	Guida Dx Marine				Marine Right support				f,g,h		
9	514R10600	093252	Griglia 2/1				Grid 2/1						
10	514R12200	093253	Griglia di fondo				Bottom grid						
11	875R37600	097108	Assieme carter interno				Internal protection assembly						
12	832R09001	093254	Cornice orizzontale				Horizontal frame						
13	832R09101	093255	Cornice verticale				Vertical frame						
13b	832R09300	093256	Cornice verticale				Vertical frame						
13a	617R06701	093330	Cavo riscaldante cornice 22W (5w/m)				Heating cable frame 22W				Up to 2021/37		
13a	617R13200	094841	Cavo riscaldante cornice 22W (5w/m)				Heating cable frame 22W				From 2021/38		
13c	617R07500	093331	Cavo riscaldante cornice 28,35W (5w/m)				Heating cable frame 28,35W						
14	835R24308	093309	Porta con guarnizione aisi 304				Gasket and door				a,j,k		
14	835R24408	093310	Porta con guarnizione aisi 430				Gasket and door				b		
15	835R24208	093311	Porta aisi 304				Door						
15	835R24509	093312	Porta aisi 430				Door				b		
16	548R06802	093257	Guarnizione porta vetro				Gasket glass door				glass door		
16	548R08000	094152	Guarnizione porta cieca/pv LED				Gasket full door and LED glass door				full door		
17	835704001	082219	Cerniera porta				Hinge door						
18	544700601	081654	Boccola per porta				Door bush						
19	833R21600	093341	Staffa inferiore porta				Lower stirrup door						
20	505723802	082257	Staffa superiore porta				Upper stirrup door						
21	541R05301	093271	Tappo per cerniere				Hole hinge plug						
22	835R24900	093575	Ruota rotante con freno				Brake wheel						
22	835739900	087110	Ruota rotante con freno				Brake wheel				j,k		
23	835R24800	093574	Ruota rotante				Wheel						
23	835740000	087111	Ruota rotante				Wheel				j,k		
24	880R64100	093342	Traversa per 1/2 porte a304				Support half door a304				d		
24	880R64200	093343	Traversa per 1/2 porte a430				Support half door a430				e		
25	543R09900	093272	Cornice per traversa				Support half door frame						
26	501R51800	093275	Cremagliera ant. 1/2 porte superiore				Upper rack 1/2 doors						
27	501R51600	093276	Cremagliera ant. 1/2 porte				Lower rack 1/2 doors						
28	835R25410	093585	Ass.1/2 porta superiore a304				Upper half door a304				d		
28	835R27909	093586	Ass.1/2 porta superiore a430				Upper half door a430				e		
29	835R25509	093519	Ass.1/2 porta inferiore a304				Lower half door a304				d		
29	835R27808	093520	Ass.1/2 porta inferiore a430				Lower half door a430				e		
30	548R08100	094153	Guarnizione magnetica 1/2 porte				Half door gasket						
31	546R21100	093392	Boccola per porta 1/2 porte				Half door bush						
31a	546R23100	093517	Boccola per cerniera 1/2 porte				Half door bush						
32	833R21900	093301	Ass. cerniera inferiore				Lower hinge assembly						
33	505R12400	093344	Cerniera centrale				Central hinge door						

## Freezers

PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.
727419	a	727432	b	727420	c	727421	d	727433	e	727630	f	190340	g
725234	h	725086	j	728089	k								
Pos	Fact/code	Alias	Descrizione				Description				Ref/Note		
34	833R21100	093433	Serratura				Serratura						
35	880R57600	093313	Ass. porta vetro				Glass door assembly						
36	879R15800	093459	Porta vetro				Glass door						
37	546R22400	093535	Tappo sup. dx pv				Upper right plug door GL						
38	546R22300	093536	Tappo sup. sx pv				Upper left plug door GL						
39	546R22500	093537	Tappo inf. dx pv				Lower right plug door GL						
40	546R22200	093538	Tappo inf. sx pv				Lower left plug door GL						
41	505R12700	093349	Cerniera superiore pv				Upper hinge GL						
42	833R21900	093301	Ass. staffa inf.( reversibile) pv				Lower bracket ( reversible)						
43	835R28100	093320	Ass cerniera sup pv				Upper hinge GL						
44	546R23100	093517	Boccola per cerniera PV				Hinge bush GL						
45	880R60700	093303	Ass. porta lampada completo				Light support assembly				c up to 2471...		
45	835R26801	094484	Ass. porta lampada completo				Light support assembly				c from 2481...		
46	661R01000	093350	Lampada 28W				Neon 28W						
47	546R22600	093258	Frontale lampada				Protection light						
48	501R49500	093351	Tappo chiusura luce				Plug of clousure						
49	546R23200	093352	Ferma cavo				Wiring stopper						
50	501R50200	093321	Fermo lampada				Stopper light						
51	502R24300	*	Supporto impianto elettrico				Electrical wiring support				Glass door always		
51	502R24300	*	Supporto impianto elettrico				Electrical wiring support				Full door up to 2021/37		
51	546R43401	097284	Supporto impianto elettrico				Electrical wiring support				Full door From 2021/38		
52	684R07000	093495	Compressore (NT2168GK) 208-230/60 hz				Compr.(NT2168GK)208-230/60 hz						
52	684R09000	093787	Compressore EMBRACO NT2168GK				Compressor EMBRACO NT2168GK				f		
52	684R16200	097594	Compressore EMBRACO NEU2168U				Compressor EMBRACO NEU2168U				h		
52a	*		Relè avviamento				Start relay						
52b	*		Protettore				Protector						
52c	*		Condensatore di avviamento				Start capacitor						
53	541714500	099872	Gommino per compressore				Rubber compressor						
54	830R04900	093333	Condensatore				Condenser						
55	511708800	089697	Ventola				Fan condenser						
56	546709500	089755	Supporto motore condensatore				Fan condenser support						
57	515R13701	093277	Serpentina evap. acqua di condensa				Evaporation water pipe						
57	515R21201	095075	Serpentina evap. acqua di condensa				Evaporation water pipe				h		
58	543R09300	093260	Fissaggio serpentina				Stopper pipe						
59	682R14200	096995	Ventilatore condensatore				Condenser ventilator						
59a	635R37900	097055	Cablaggio ventilatore				Fan wiring						
59b	504R15800	096660	Lamiera protezione ventola				Fan condenser protection						
60	858R07900	093451	Scambiatore				Heat exchanger						
60	858R15000	094846	Scambiatore				Heat exchanger				h		
61	805729802	084078	Filtro				Dehidrator filter						
62	A02021800	0A8171	Valvola per copressore				Compressor valve (charge or disch.)						
63	830R04001	093335	Evaporatore 3R 8T				Evaporator 2R 8T						
64	546R21202	093488	Vaschetta evaporatore				Evaporator tray						
65	682R02C00	097000	Ventilatore evaporatore (fime)				Evaporator fan (fime)						
66	501R45101	093326	Staffa motore evaporatore				Fan evaporator support						
67	646R06700	092173	Sonda cella				Cell probe						
68	617R06200	093347	Resistenza con termostati				Heating element with thermostat				Up to 2021/37		
68	617R25500		Resistenza con termostati				Heating element with thermostat				From 2021/38		

## Freezers

PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.
727419	a	727432	b	727420	c	727421	d	727433	e	727630	f	190340	g
725234	h	725086	j	728089	k								
Pos	Fact/code	Alias	Descrizione			Description			Ref/Note				
69	514R11601	093487	Molla per fissaggio termostati			Thermostat spring							
70	514R11200	093516	Molla per fissaggio resistenza 3R			Heating element spring 2R							
71	648727100	088557	Teleruttore (220-230/50 240/60)			Contactor							
<b>71</b>	<b>648R0630</b>	<b>093848</b>	<b>Teleruttore (220-230/50 240/60)</b>			<b>Contactor</b>			<b>h from 2022/42</b>				
72	501R44801	093314	Convogliatore evaporatore			Evaporator conveyor							
73	639R09900	093528	Morsettiera			Clamp			Up to 2022/41				
<b>73</b>	<b>855R0AB00</b>		<b>Morsettiera</b>			<b>Clamp</b>			<b>Full door - a,b,d,e,f,g,j,k</b>				
<b>73</b>	<b>855R0AD00</b>		<b>Morsettiera</b>			<b>Clamp</b>			<b>From 2022/42</b>				
<b>73</b>	<b>855R0AC00</b>		<b>Morsettiera</b>			<b>Clamp</b>			<b>Full door - h</b>				
74	835R24101	093261	Assieme Calotta			Evaporator cover			Up to 6181				
74	835R47601	*	Assieme Calotta			Evaporator cover			From 6191				
75	14701R003	093262	Neoprene espanso 8x13,3 nero (M4)			Gasket cover ( neoprene 8x13,3)							
76	217555204	093245	Vite senza punta x plastica			Cover screw							
78	546R26501	094425	Copertura scatola impianto elettrico			Wiring box cover			Full door				
78	546R26501	094425	Copertura scatola impianto elettrico			Wiring box cover			up to 2021/37				
78a	546R26701	093976	Scatola impianto elettrico			Wiring box			Glass door				
78a	546R26701	093976	Scatola impianto elettrico			Wiring box			always				
79	694700800	084987	Filtro antidisturbo			Electrical filter			Full door up to 2021/37				
80	617R07801	093415	Resistenza scarico condensa			Drain heater			Glass door				
81	546R26800	094451	Basamento gruppo			Basement			always				
99	880R50107		Cruscotto completo aisi 304			Complete control panel aisi 304			a,d,f,j,k				
<b>99</b>	<b>883R80800</b>		<b>Cruscotto completo aisi 304</b>			<b>Complete control panel aisi 304</b>			up to 2021/37				
<b>99</b>	<b>883R81500</b>		<b>Cruscotto completo aisi 304 SHUKO</b>			<b>Complete control panel aisi 304</b>			<b>a,d,j,k</b>				
99	880R50707		Cruscotto completo aisi 430			Complete control panel aisi 430			<b>from 2021/38</b>				
<b>99</b>	<b>883R81200</b>		<b>Cruscotto completo aisi 430</b>			<b>Complete control panel aisi 430</b>			<b>f from 2021/38</b>				
99	880R58507	094538	Cruscotto completo aisi 430 PV			Complete control panel aisi 430			b,e up to 2021/37				
<b>99</b>	<b>883R79800</b>		<b>Cruscotto completo aisi 430 PV</b>			<b>Complete control panel aisi 430</b>			<b>b,e from 2021/38</b>				
<b>99</b>	<b>883R78101</b>		<b>Cruscotto completo aisi 304 IJF</b>			<b>Complete control panel</b>			c up to 2021/37				
100	509R12604	093265	Cruscotto comandi			Panel 304 AISI			<b>c from 2021/38</b>				
100	509R24601	097272	Cruscotto comandi			Panel 304 AISI			<b>h</b>				
100	509R12704	093266	Cruscotto comandi			Panel 430 AISI			a,c,d,f,j,k				
100	509R24701		Cruscotto comandi			Panel 430 AISI			Up to 2021/37				
100	509R26600		Cruscotto comandi aisi 304 MARINE			Panel 304 AISI MARINE			a,c,d,f,j,k				
102	832R10100	093609	Cerniera per cruscotto dx			Hinge for panel			From 2021/38				
102a	832R10200	093610	Cerniera per cruscotto sx			Hinge for panel			b,e				
103	833R20900	093345	Serratura			Latch			Up to 2021/37				
104	640712100	087485	Micro porta			Switch			b,e				

## Freezers

PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.	PNC	Ref.
727419	a	727432	b	727420	c	727421	d	727433	e	727630	f	190340	g
725234	h	725086	j	728089	k								

Pos	Fact/code	Alias	Descrizione	Description	Ref/Note
	<b>105</b>	<b>646R10803</b>	<b>Thermoregulator Gab /mass</b>	<b>093532</b> a,b,d,e,j,k	<b>Termoregola-</b>  To be set Up to 2022/41 Order KIT 097586 See TB VTX2022_08
	<b>105</b>	<b>646R11000</b>	<b>Termoregolatore ir33 Gab/mass pv</b>	<b>Thermoregulator Gab /mass</b>	C To be set Up to 2022/41 Order KIT 097586 See TB VTX2022_08
105	855R18400	097579	Termoregolatore IJF	Thermoregulator IJF	h To be set
<b>105</b>	<b>855R18400</b>	<b>097579</b>	<b>Termoregolatore IJF</b>	<b>Thermoregulator IJF</b>	<b>From 2022/42</b>
106	501R37403	094389	Protezione	Protection	To be set Glass door Up to 2021/43
<b>106</b>	<b>504R35000</b>	<b>097245</b>	<b>Protezione</b>	<b>Protection</b>	<b>Glass door</b> <b>From 2021/44</b> <b>Up to 2022/41</b>
<b>106</b>	<b>546R26601</b>	<b>093975</b>	<b>Protezione</b>	<b>Protection</b>	<b>Full door</b> <b>Up to 2022/41</b> <b>From 2022/42</b>
<b>106</b>	<b>504R39300</b>	<b>097576</b>	<b>Protezione</b>	<b>Protection</b>	<b>From 2022/42</b>
106	504R39300	097576	Protezione	Protection	h
107	501R37502	093354	Staffa per protezione	Support fro protection	Up to 2022/17 for glass door
107	501R37502	093354	Staffa per protezione	Support fro protection	Full door up to 2021/37
107a	546R43401	097284	Supporto impianto elettrico	Electrical wiring support	Glass door from 2022/18
108	140088006	0L0113	Guarnizione	Gasket	
109	755R03903	093268	Membrana	Membrane	
109	598R81601	095023	Membrana	Membrane	j,k up to 2021/37
109	598R98303	096577	Membrana Elux Prof	Elux Prof membrane	h,j,k from 2021/38
<b>110</b>	<b>546R12100</b>	<b>092353</b>	<b>Protezione micro porta</b>	<b>Switch door protection</b>	
111	541R05401	093269	Tappo per cerniera porta	Door hinge plug	
112	639R06800	*	Connettore dritto 3 vie	Connector 3 ways right	
112	639R06900	*	Connettore dritto 7 vie	Connector 7 ways right	
112		099740	Connettore 90° 7 vie	Connector 7 ways 90°	
112		099741	Connettore 90° 5 vie	Connector 5 ways 90°	
112		088998	Connettore 90° 3 vie	Connector 3 ways 90°	
112		099743	Connettore 90° 3 vie piccolo	Connector 3 ways 90° small	
112		099742	Connettore 90° 2 vie	Connector 2 ways 90°	
112		091682	Connettore 90° 4 vie	Connector 4 ways 90°	
112		091684	Connettore 90° 5 vie	Connector 5 ways 90°	
<b>112</b>	<b>639R04V00</b>	<b>097578</b>	<b>Connettore femmina 3 vie</b>	<b>Connector 3 ways female</b>	<b>From 2022/42</b>
*		093180	Convertitore spina UK	UK plug converter	
113	624R01400	093270	Alimentatore	Light power	c
114	546R52100	097592	Filtro cruscotto	Control panel filter	h